

(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property Organization International Bureau



(43) International Publication Date
6 May 2005 (06.05.2005)

PCT

(10) International Publication Number
WO 2005/041189 A1

(51) International Patent Classification⁷:

G11B 23/40

(81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.

(21) International Application Number:

PCT/AU2004/001466

(22) International Filing Date: 25 October 2004 (25.10.2004)

(25) Filing Language: English

English

(26) Publication Language: English

(30) Priority Data:
2003905847 23 October 2003 (23.10.2003) AU

(84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PL, PT, RO, SE, SI, SK, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

(71) Applicants and

(72) Inventors: MILVERTON, Timothy, Edward [AU/GB]; Flat 118, Castellain Mansions, Castellain Road, London W9 1HB (GB). GOWRIE-SMITH, Peter [AU/GB]; Flat 1, 2A Melrose Gardens, London W6 7RW (GB).

(74) Agent: MAXWELL, Peter, Francis; Peter Maxwell & Associates, Level 6, 60 Pitt Street, Sydney, NSW 2000 (AU).

Published:

— with international search report

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

(54) Title: A CD OR DVD WITH A PRINTABLE LAYER AND REMOVABLE BORDERS



(57) Abstract: A CD or DVD has a blank printable layer (11) on its upper surface, the printable layer having an inner periphery (12), an outer periphery (14), a removable inner border (13) adjacent the inner periphery (12) and a removable outer border (15) adjacent the outer periphery (14). In use, the desired material is printed onto the printable layer (11) within the confines of the inner and outer borders (13 & 15) with the usual result that some of the material is unintentionally printed off-centre onto the inner and outer borders (13 and 15). The borders (13 and 15) can then be removed so that the remaining printed material appears as a symmetrical printed label. If, however, the material is printed symmetrically, the borders (13 and 15) do not need to be removed.

WO 2005/041189 A1